

LONG TERM STORAGE OF G.E.T.



Recommendations for storage



Long term storage:

In the event that you are parking your bucket with Kvx GET for a prolonged period (over 3 months) it is recommended that all the bolts on the GET are loosened and greased up so that they are tension free during storage. Use Kvx recommended grease.

Following the Long-term storage guideline will ensure utmost value of Kvx GET and warranties to be upheld.

Before long-term storage of your bucket, Kvx recommends:

- 1) Clean the bucket with water, especially around GET system, bolts and threads to remove dirt and debris (high pressure HOT washer for cleaning recommended).
- 2) Loosen and unscrew all bolts. Follow Kvx Safety Precautions and Kvx Installation procedures.
- 3) Visually inspect that the GET is in good shape and free from damage.
- 4) Kvx suggests using rust inhibitor be applied to mating surfaces of lip and GET:
 - The inhibitor must comply with local HSE regulatory rules and suitable for the local environmental conditions.
 - If any corrosion appears during storage period, the inhibitor film is damaged, so new application in that affected area is required.
 - Kvx grease may be an option if no better solutions are available.
- 5) Grease up the bolts with Kvx recommended grease.
- 6) Install the GET with the correct bolts – but only hand tight.
- 7) A good tip is to also clearly mark the bucket with a sign saying: TORQUE BOLTS BEFORE USE!
- 8) **Do not under any circumstances use a bucket if in doubt as to whether the bolts are correctly torqued or not.**

Before taking the bucket/G.E.T. back into service, remember:

- 1) Check the integrity of bucket and GET, and bucket to base machine interface.
- 2) Inspect the mating surfaces of lip, GET and bolts. If necessary, remove any rust and do high pressure HOT washer to remove dirt and debris.
- 3) Any rust protection needs to be removed from all threads and cones before future bolt tightening. Apply new layer of Kvx approved grease only to the prescribed bolt cone and threaded surfaces.
- 4) Use Kvx Installation procedure to secure the bolts to the necessary torque.
- 5) Do not under any circumstances use a bucket if in doubt as to whether the bolts are correctly torqued or not.



TORQUE BOLTS BEFORE USE!

NOTE!



Torque up the bolts as described in **KVX installation procedure**, before putting this equipment into use.



Please ask Your KVX dealer or visit KVX's website: kvx.no/en (or scan QR code) to obtain **KVX installation procedures**.

